

Imazu Sports Park (a completed landfill site)



Tennis courts



The Fukuoka Method

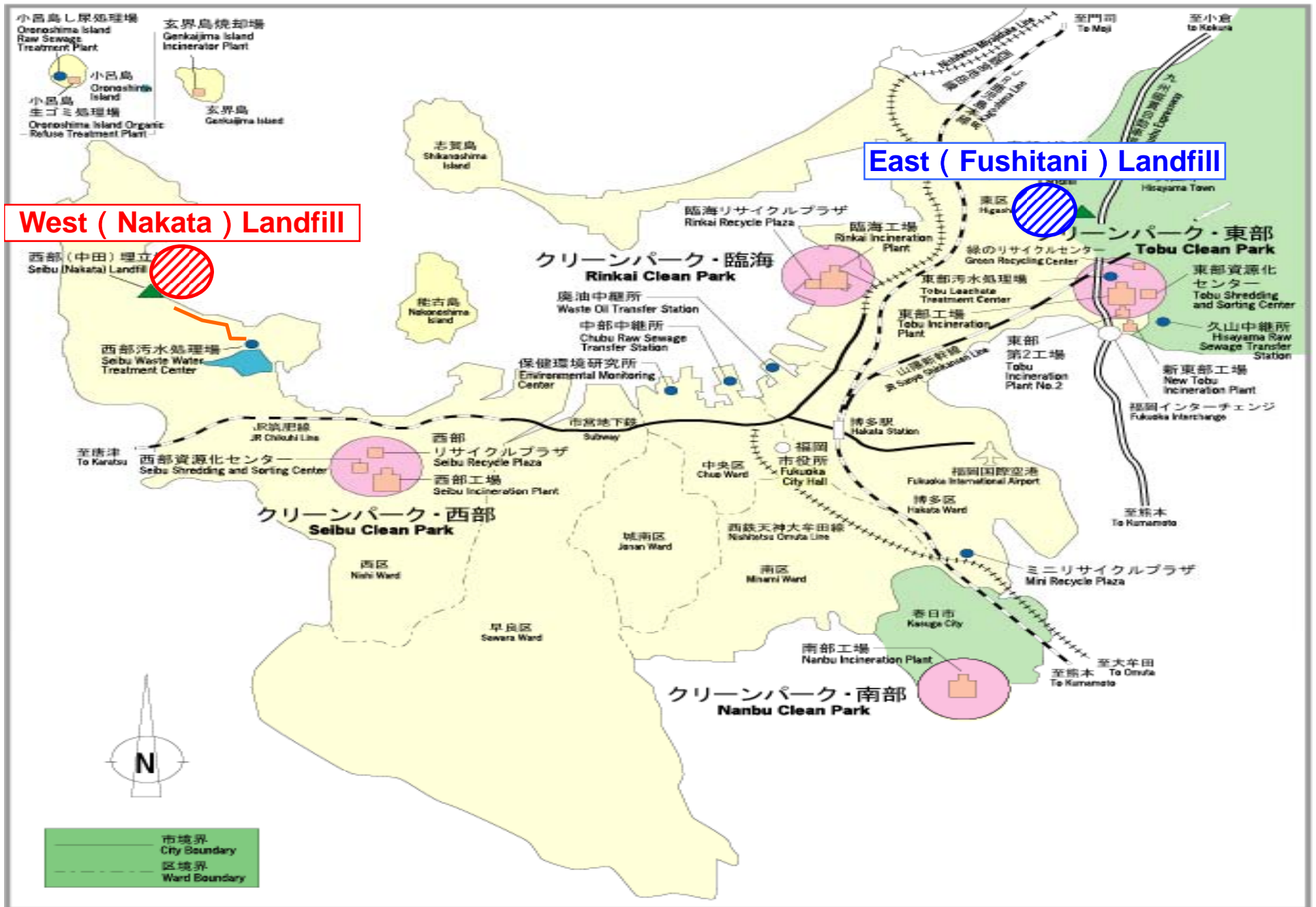
Imazu School for Handicapped Children



Imazu "Refresh" Farm



Fukuoka City Landfills



East (Fushitani) Landfill

· · · Landfill
boundary

Total area : Approx. 6 4 4 , 0 0 0 m²
Filled area : Approx. 2 2 5 , 0 0 0 m²
Capacity : Approx. 3 . 7 4 million t (3 . 4 million m³)
Time duration : Since April 1 9 8 8

Hisayama Grounds Golf Course, created in Zone 1 of the completed landfill



Area of former landfill site : 1 3 , 0 0 0 m²
8 holes (240m) × 2 courses
Beginning of service : August 2 0 0 7

23 Oct 2009

West (Nakata) landfill

Landfill zone (Filled area)

Grounds (Total area)

Total area : 380,000m²

Filled area : 180,000m²

Capacity : 2,380,000 t (1.8 million m³)
(As of late March 2009, 655,000 t (~28%filled))

Time duration : ~20 years since 1996



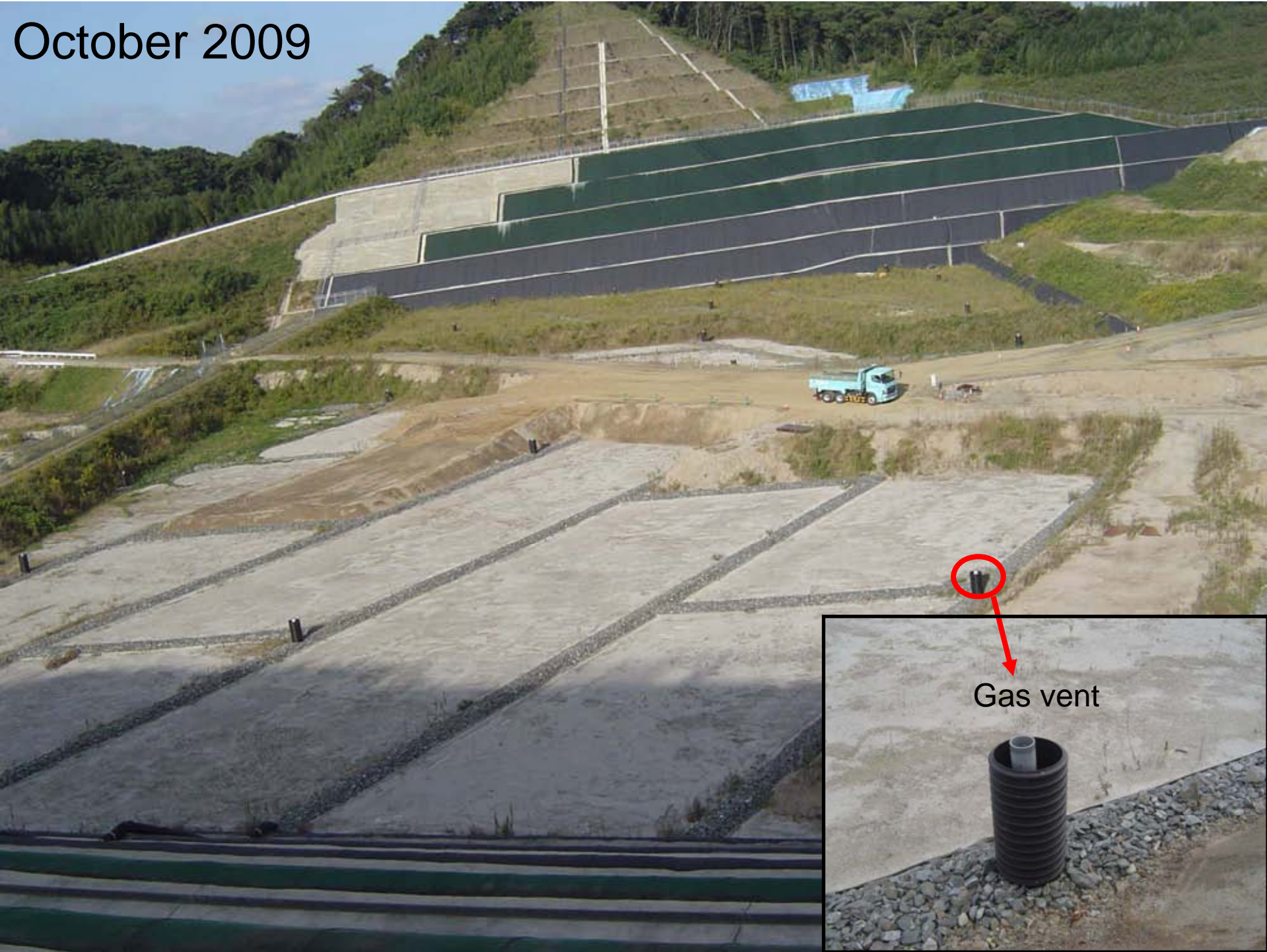
March 2007



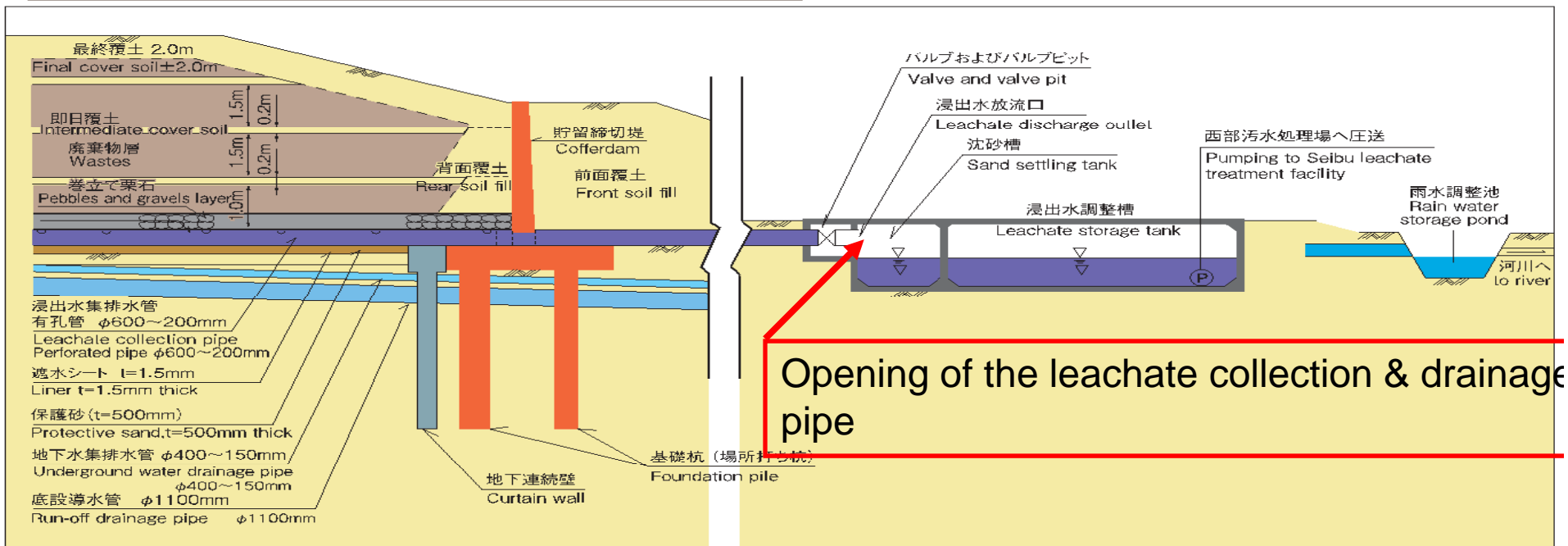
August 2007



October 2009



貯留締切堤周辺 Detailed view of cofferdam area



Construction of leachate collection & drainage pipe



浸出水集排水管放流口 Collected leachate outlet pipe





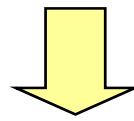
Solid Waste Retaining Structure

Development of the Fukuoka Method (Semi-Aerobic Landfill Structure)

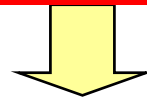


Fukuoka City's landfill around 1970 (Hatta Landfill)

Until the 1960~70s, Japan, like many other Asian countries today, used anaerobic landfills



Lead to environmental problems such as toxic leachate and foul odor



The start of experiments to improve landfills, aiming to purify leachate

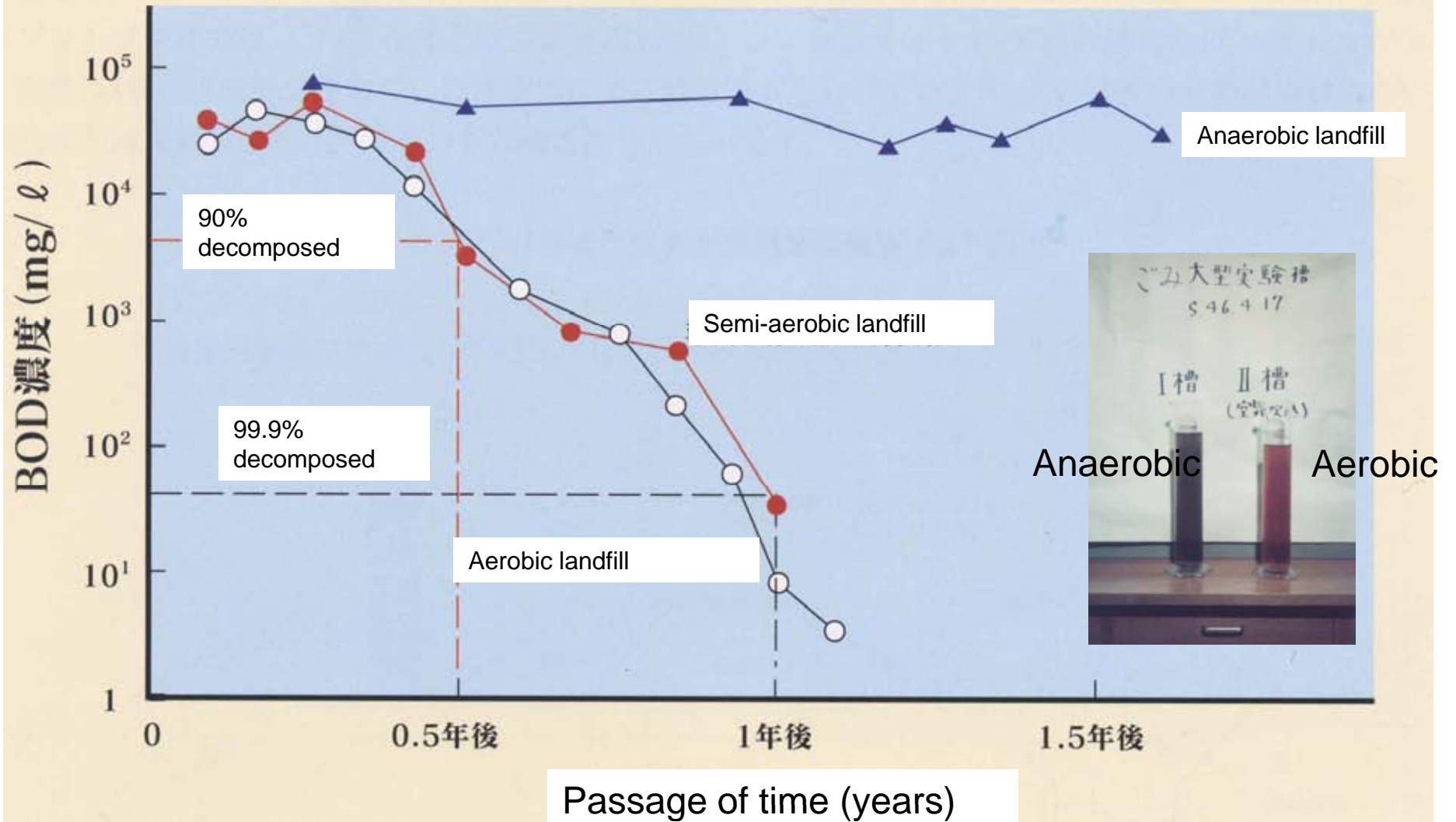
Experiments by Fukuoka City and Fukuoka University

An Test Plant was constructed at Hisayama Landfill in 1973

Left: Aerobic landfill experiment, Right: Improved anaerobic landfill experiment



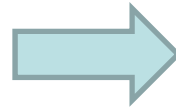
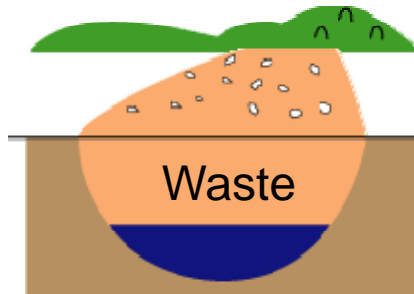
Impact of Fukuoka Method: Leachate Treatment



Improvement over time of the landfill structure and leachate's biological oxygen demand (BOD) (combustible waste)

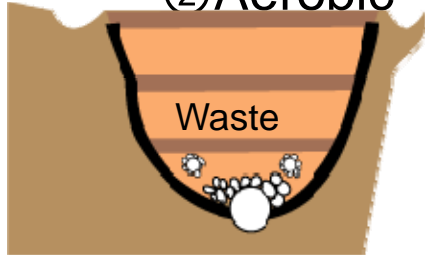
There are essentially 3 landfill methods

① Anaerobic

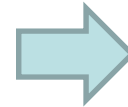
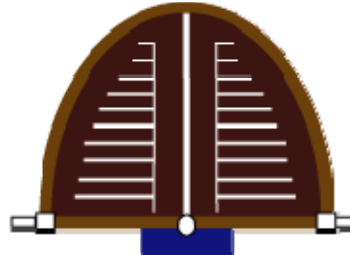


- High emissions of harmful substances such as CO₂, methane, etc
- Waste is in a leachate state

② Aerobic



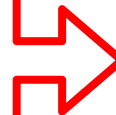
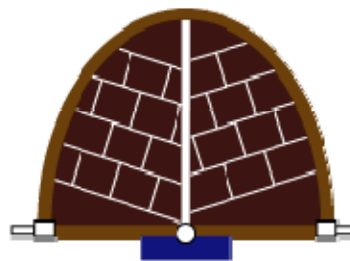
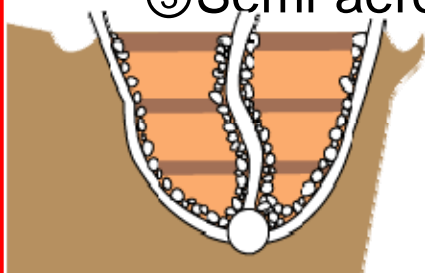
(Cross-section)



- Relatively less emission of harmful substances such as CO₂, methane, etc
- Easy treatment of leachate
- **High cost of construction and maintenance**

③ Semi-aerobic

(Cross-section)

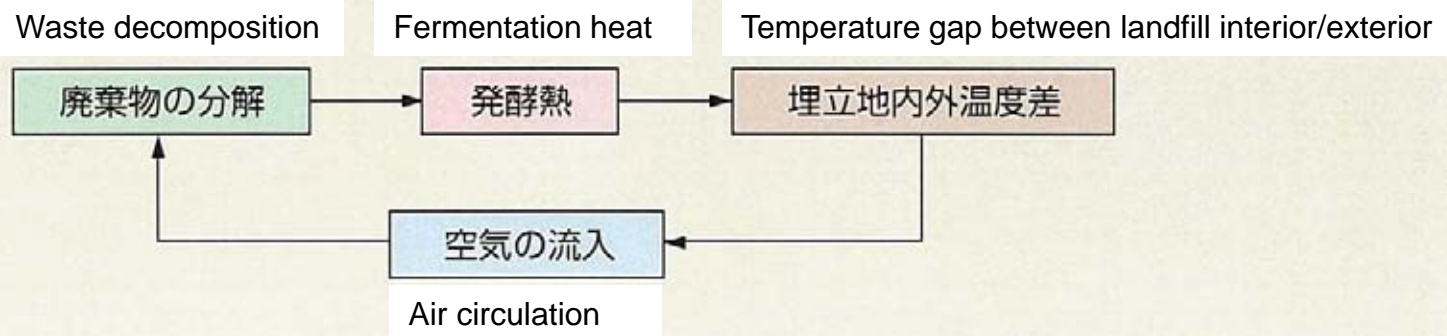
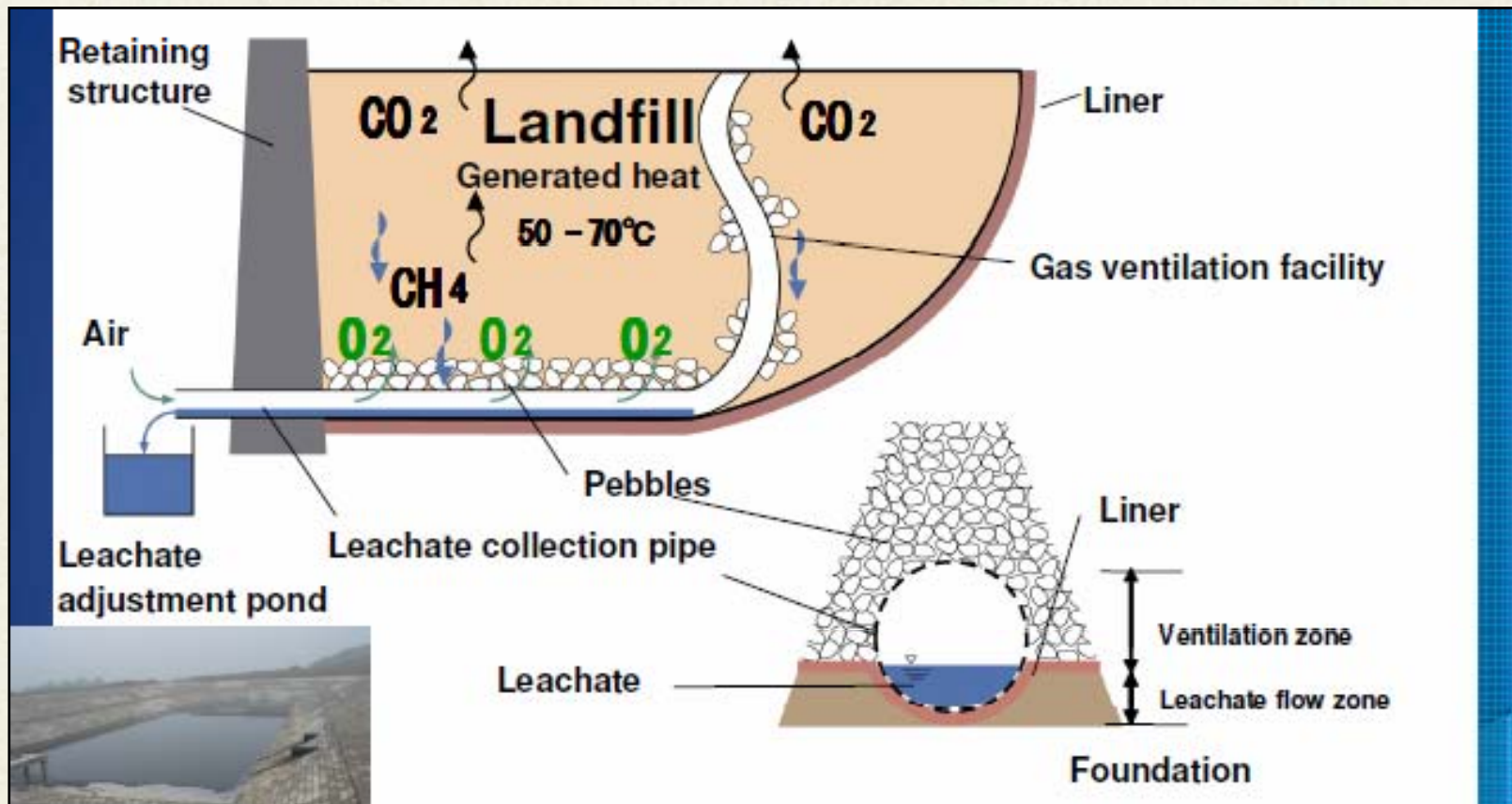


- Relatively less emission of harmful substances such as CO₂, methane, etc
- Easy treatment of leachate
- **Low construction and maintenance costs**



Fukuoka Method

Fukuoka Method (Semi-aerobic landfill method structure) Diagram



Advantages of the Fukuoka Method

The Fukuoka Method:

An efficient landfill method (= Semi-aerobic landfill structure) with low environmental impact developed jointly by Fukuoka City and Fukuoka University

Key aspects

- 1 Advanced technology unnecessary**
- 2 Low cost**
- 3 Environmentally friendly**

Construction of Fukuoka Method Landfill Fukuoka City



The first landfill in Japan to use the semi-aerobic landfill structure
Shinkamata Landfill (1975)

Example of utilization of a completed landfill site



Post-landfill Site Utilization —Imazu Sports Park—



Imazu landfill – Images from period of landfill construction (1975 ~ 1999)

Imazu Today: Utilization of a Former Fukuoka Method Landfill Site

Tennis court



Imazu School for
Handicapped Children



Imazu Refresh
Farm



International Cooperation



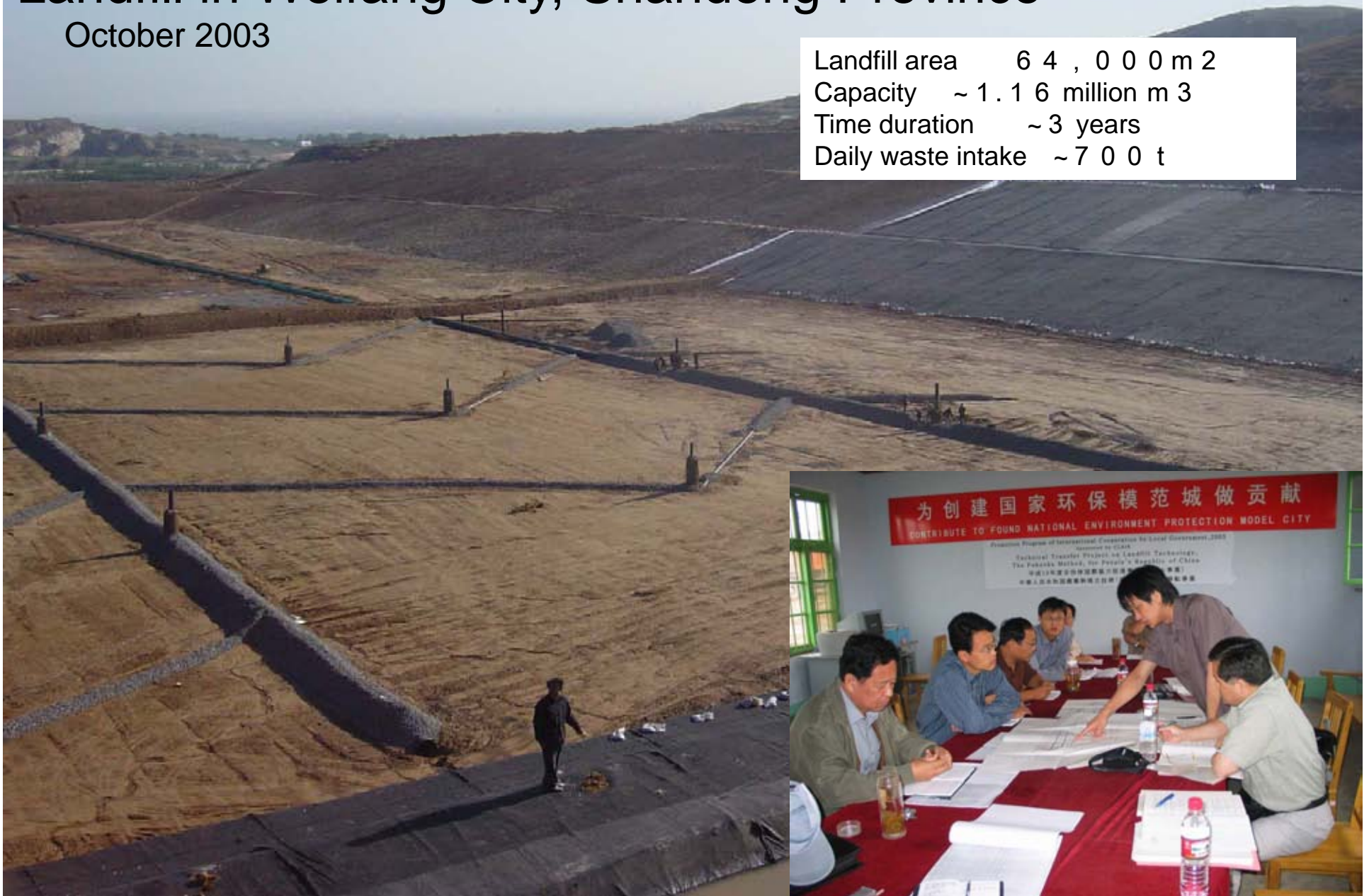
Pakistan Waste Treatment
Technology Training



People's Republic of China: Landfill in Weifang City, Shandong Province

October 2003

Landfill area 64,000 m²
Capacity ~ 1.16 million m³
Time duration ~ 3 years
Daily waste intake ~ 700 t





Sept 2004

Fukuoka City / Hakata Bay west coast zone



The End